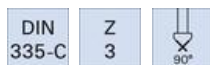


FORMAT Taper and deburring countersink tool, 90°, HSS, long with cylindrical shank type 1445



Design: HSS, DIN 335-C, bright surface. 90° countersink angle. Axial and radial taper-ground and CBN deep-ground. With straight, u-shaped clamping slots and drilling spaces ground from full pieces. Also provided with cutting and clearance angles for the most common materials.

Application: Suitable for universal chatter and burr-free drilling, countersinking and deburring work for countersunk screws DIN 963, DIN 964, DIN 965, DIN 966 and DIN 7991 in one step. Please note the large countersink range!

The excellent cutting properties and easy machining process result from the cone-shaped back taper on the coat and angle of rake. The countersink achieves the best results with the strongest feed and lowest cutting speed.

Note: Sufficient supply of coolant is essential.

Characteristics

Cutting direction: Right

DIN standard: 335-C

Type: Countersinking cutter

Point angle: 90 °

Diameter mm	Total length mm	Holding system	Material	Article
6.3	100	Cylindrical	HSS	23410662
8.3	100	Cylindrical	HSS	23410663
10.4	100	Cylindrical	HSS	23410664
12.4	100	Cylindrical	HSS	23410665
16.5	100	Cylindrical	HSS	23410666
20.5	100	Cylindrical	HSS	23410667
				12738604
				12738599
				12738601

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