

FORMAT Transverse hole countersink tool HSS-Co 90° type 1425



Design: HSS, Co5. 90° countersink angle. With evenly running special taper-ground in the cone coat. The good blade geometry results in a light, spiral cut. The chips are pushed up in the shank direction by the inclined hole and cannot damage the countersink. This makes the countersink round and protects the machine spindle.

Application: Suitable for light and chatter-free hole deburring and countersinking. Equally suitable for almost all materials due to the excellent cutting properties. Sharpening is possible by simply resharpening using an abrasive pencil on the blade front.

Characteristics

Cutting direction: Right

Type: Countersinking cutter

Point angle: 90 °

Diameter mm	Total length mm	Holding system	Material	Article
10	46	Cylindrical	HSS-co	23410601
14	48	Cylindrical	HSS-co	23410602
21	65	Cylindrical	HSS-co	23410603
27.5	84	Cylindrical	HSS-co	23410604
35	102	Cylindrical	HSS-co	23410605
44	115	Cylindrical	HSS-co	23410606
48	127	Cylindrical	HSS-co	23410607
53	136	Cylindrical	HSS-co	23410608
60	166	Cylindrical	HSS-co	23099097

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