

FORMAT Spiral grooved step drill HSS type 1320



Design: HSS, according to factory standard, spiral fluted.

Chuck slippage is avoided by the 3-surface shank. Laser print of hole \varnothing and speed. The hole \varnothing can still be read with the tool rotating.

Application: For burr-free drilling and reaming of sheets, pipes and profiles up to 6 mm materials thickness. Deburring up to 1.5 mm material thickness. Works without burrs and chatter marks and can be used in hand drills or box column drills. No punch marking required.

Note: To increase the service life, we recommend the use of drilling paste (order no. 1312 0005).

Diameter of drill steps mm: 7, 10.5, 14.5, 18.5, 23.5, 30.5

Characteristics

Cutting direction: Right

Type: Stepped drill

Coating: TiN

Total length mm	Material	Article
67	HSS	12125806
80	HSS	12125805
82	HSS	12125808
96	HSS	12125809
98	HSS	12125807
110	HSS	12125810

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