

FORMAT HSS universal stepped drill type 1315



Design: HSS.

Chuck slippage is avoided by the 3-surface shank. Laser print of hole Ø and speed. The hole Ø can still be read with the tool rotating.

Application: For burr-free drilling and reaming of sheets, pipes and profiles up to 6 mm materials thickness. Deburring up to 1.5 mm material thickness. Works without burrs and chatter marks and can be used in hand drills or box column drills. No punch marking required.

Note: To increase the service life, we recommend the use of drilling paste [order no. 1312 0005]. Diameter of drill steps mm: 6; 8; 10; 12; 14; 16; 18; 20; 22; 24; 26; 28; 30

Characteristics

Cutting direction: Right

Type: Stepped drill

Total length mm	Holding system	Material	Article
67	Cylindrical	HSS	23106053
76		HSS	12125799
80		HSS	12125800
80	Cylindrical	HSS	23410317
85	Cylindrical	HSS	23410321
86	Cylindrical	HSS	23410323
92	Cylindrical	HSS	23410320
92	Cylindrical	HSS	23410322
98		HSS	23410319
98		HSS	12125801
107		HSS	12125802
120		HSS	12125803

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