

FORMAT NC centering drill HSS TiCN type 1149



Design: HSS Co5, according to factory standard
Very sturdy model, profile grinding, right cutting, with precise point geometry and narrow cross blade. With a side clearance angle of 12°/30°. Helix angle smaller than normal, core thickness considerably smaller than normal and taper normal.
From Ø 6 mm with carrier surface according to DIN 1835-B. Ø tolerance: h6.

Application: For precise drill positioning. Used for centring and chamfering thread holes in one step.

Characteristics

Type: Center drill

Diameter mm	Total length mm	Article
5	60	23409070
6	66	23409071
8	79	23409072
10	89	23409073
12	102	23409074
16	115	23409075
20	131	23409076

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