

FORMAT Combi tap 1/4" hexagon HSS-E type 1657



Design: With cross-grinding and 1/4" hexagon shank.

Application: For drilling core holes, thread drilling and deburring in 1 step.

The heat-treated induction zone allows for increased bending elasticity, thus significantly reducing the risk of fracture, thereby up to 50% higher life.

Combi-bits are designed for thread drilling with cordless drills and handheld drills with left and right motion. However, they are also suitable for drilling by hand and on stationary drilling machines. Material thickness not more than nominal thread Ø [M6 = 6 mm material thickness]. Particularly suitable for assembly work and small batches. Make sure that the tool axis and hole axis are precisely aligned and use appropriate cutting oil [Order No. 9829].

Characteristics

Kind of thread: Metric

Kind of thread	Thread size metric [M..]	Pitch inner thread mm	Material	Article
Metric	3	5	HSS-E	12738712
Metric	4	7	HSS-E	12738715
Metric	5	8	HSS-E	12738718
Metric	6	1	HSS-E	12738721
Metric	8	125	HSS-E	12738723
Metric	10	15	HSS-E	12738726
Metric	12	175	HSS-E	12738729

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