



Design: Made of hardened gauge steel, tolerance field 6H, with go and no-go side (from thread M42 \times 1.5 only with go or no-go side).

Application: For inspecting threads. Thread go plug gauges or ring gauges must be easy to screw onto the new, cut thread. With thread no-go plug gauges or ring gauges, it is not possible to screw them onto the thread.

Note: Intermediate dimensions and other tolerances available on request.

M3	Thread diameter	Pitch thread	Article
M4 0.5 W90A-44210402 M4 0.5 W90A-44210601 M5 1.5 W90A-44210602 M6 0.75 W90A-4421003 M6 1.5 W90A-4421003 M7 1.5 W90A-4421003 M8 0.75 W90A-44210803 M8 1.5 W90A-44210804 M8 2 W90A-44210802 M9 0 W90A-4421006 M10 0.75 W90A-4421003 M10 1 W90A-4421004 M11 1.5 W90A-4421004 M12 1 W90A-4421004 M12 1 W90A-4421004 M12 1 W90A-4421004 M12 1 W90A-4421004 M14 0.5 W90A-4421006 M14 1 W90A-4421006 M15 1.5 W90A-4421006 M16 1.5 W90A-4421006 M16 1.5 W90A-4421006 M18 1 <t< th=""><th></th><th>mm</th><th></th></t<>		mm	
M4 0.5 W90A-442[0401] M5 1.5 W90A-442[0602] M6 0.75 W90A-442[0603] M6 1.5 W90A-442[0602] M7 1.5 W90A-442[0803] M8 0.75 W90A-442[0803] M8 1.5 W90A-442[0804] M9 0 W90A-442[0904] M10 0.75 W90A-442[0904] M10 1 W90A-442[1004] M11 1.5 W90A-442[1004] M12 1 W90A-442[1004] M12 1.5 W90A-442[1006] M14 0.5 W90A-442[1006] M14 1 W90A-442[1006] M15 1.5 W90A-442[1006] M16 1.5 W90A-442[1006] M16 1.5 W90A-442[1006] M16 1.5 W90A-442[1006] M18 1 W90A-442[1006] M18 1 W90A-442[1006] M18 1 W90A-442[1006]	M3	0.35	W90A-44210301
M5 1.5 W90A-44210502 M6 0.75 W90A-44210603 M6 1.5 W90A-44210602 M7 1.5 W90A-44210603 M8 0.75 W90A-44210603 M8 1.5 W90A-44210603 M8 1.5 W90A-44210604 M8 2 2 W90A-44210602 M9 0 W90A-44210602 M9 0 W90A-44210003 M10 0.75 W90A-4421003 M10 1 W90A-44211004 M11 1.5 W90A-44211004 M11 1.5 W90A-44211004 M12 1 W90A-44211004 M12 1 W90A-44211004 M14 0.5 W90A-44211006 M14 0.5 W90A-44211006 M14 1 W90A-44211006 M15 1.5 W90A-44211006 M16 1.5 W90A-44211006 M18 1 W90A-44211006 M19 1.5 W90A-44211004 M19 1.5 W90A-44211006 M19 1.5 W90A-44212006 M20 1 W90A-44212006 M22 0.5 W90A-44212006 M24 1 W90A-44212006 M25 1.5 W90A-44212006 M26 1 W90A-44212006 M27 1.5 W90A-44212006 M27 1.5 W90A-44212006 M27 1.5 W90A-44212006 M27 1.5 W90A-44212006	M4	0.5	W90A-44210402
M6 0.75 W90A-44210603 M6 1.5 W90A-44210073 M7 1.5 W90A-44210803 M8 0.75 W90A-44210803 M8 1.5 W90A-44210802 M9 0 W90A-44210002 M9 0 W90A-4421003 M10 1 W90A-4421004 M10 1 W90A-4421004 M11 1.5 W90A-4421104 M12 1.5 W90A-4421104 M12 1.5 W90A-4421106 M14 0.5 W90A-4421106 M14 1 W90A-4421106 M15 1.5 W90A-4421106 M16 1.5 W90A-4421106 M16 1.5 W90A-4421106 M18 1 W90A-4421106 M18 1 W90A-4421106 M18 1 W90A-4421106 M18 1 W90A-4421106 M18 2 W90A-4421106 M20 1	M4	0.5	W90A-44210401
M6 1.5 W90A-44210602 M7 1.5 W90A-44210703 M8 0.75 W90A-44210804 M8 1.5 W90A-44210804 M8 2 W90A-44210802 M9 0 W90A-44210094 M10 0.75 W90A-4421003 M10 1 W90A-4421004 M11 1.5 W90A-4421104 M12 1 W90A-4421104 M14 0.5 W90A-421106 M14 1 W90A-421106 M15 1.5 W90A-421104 M15 1.5 W90A-421106 M16 1.5 W90A-421106 M16 1.5 W90A-421106 M18 1 W90A-421106 M18 2 W90A-421106 M20 1 W90A-421206 M20 1 W90A-4212007 M20	M5	1.5	W90A-44210502
M7 M8 M9	M6	0.75	W90A-44210603
M8 0.75 W90A-44210803 M8 1.5 W90A-44210802 M9 0 W90A-4210904 M10 0.75 W90A-421003 M10 1 W90A-421004 M11 1.5 W90A-421104 M12 1 W90A-421104 M12 1.5 W90A-421106 M14 0.5 W90A-421106 M14 1 W90A-421106 M15 1.5 W90A-421106 M16 1.5 W90A-421106 M16 1.5 W90A-421106 M18 1 W90A-421106 M18 1.5 W90A-421106 M18 1 W90A-421106 M18 1.5 W90A-421106 M18 1.5 W90A-421106 M18 1.5 W90A-4211006 M18 1.5 W90A-4212006 M20 1 W90A-4212006 M20 1 W90A-4212006 M22 0.5 W90A-4212	M6	1.5	W90A-44210602
M8 1.5 W90A-44210804 M8 2 W90A-44210902 M9 0 W90A-4421003 M10 0.75 W90A-44211003 M10 1 W90A-44211004 M11 1.5 W90A-4421104 M12 1 W90A-44211206 M14 0.5 W90A-44211406 M14 1 W90A-44211406 M15 1.5 W90A-44211506 M15 1.5 W90A-44211604 M16 1.5 W90A-4421606 M16 1.5 W90A-4421604 M18 1 W90A-4421606 M18 2 W90A-4421606 M20 1 W90A-4421606 M22 0.5 W90A-44212004 M20 1.5 <	M7	1.5	W90A-44210703
M8 2 W90A-44210802 M9 0 W90A-4421003 M10 0.75 W90A-44211003 M10 1 W90A-44211004 M11 1.5 W90A-4421104 M12 1 W90A-44211204 M12 1.5 W90A-44211206 M14 0.5 W90A-4211406 M14 1 W90A-4211404 M15 1.5 W90A-4211506 M16 1.5 W90A-4211606 M16 1.5 W90A-4211604 M18 1 W90A-4211604 M18 1.5 W90A-4211604 M18 1.5 W90A-4211606 M18 1 W90A-4211604 M18 1 W90A-4211604 M18 1 W90A-4211807 M20 1 W90A-4211807 M20 1 W90A-4211807 M20 1 W90A-4212007 M20 1.5 W90A-4212006 M22 0.5 <td< td=""><td>M8</td><td>0.75</td><td>W90A-44210803</td></td<>	M8	0.75	W90A-44210803
M9 0 W90A-44210004 M10 0.75 W90A-44211003 M10 1 W90A-44211004 M11 1.5 W90A-4421104 M12 1 W90A-44211206 M12 1.5 W90A-44211206 M14 0.5 W90A-44211406 M14 1 W90A-44211404 M15 1.5 W90A-44211506 M16 1.5 W90A-44211604 M16 1.5 W90A-44211606 M18 1 W90A-44211604 M18 1 W90A-44211804 M18 1 W90A-44211804 M18 1.5 W90A-44211806 M18 2 W90A-44211806 M18 1.5 W90A-44211806 M20 1 W90A-44212007 M20 1 W90A-44212004 M20 1.5 W90A-44212006 M22 0.5 W90A-44212006 M22 0.5 W90A-44212206 M24 <th< td=""><td>M8</td><td>1.5</td><td>W90A-44210804</td></th<>	M8	1.5	W90A-44210804
MIO 0.75 W90A-44211003 MIO 1 W90A-44211004 MII 1.5 W90A-44211104 MI2 1 W90A-44211206 MI2 1.5 W90A-44211206 MI4 0.5 W90A-44211404 MI5 1.5 W90A-44211506 MI5 1.5 W90A-44211504 MI6 1.5 W90A-44211606 MI6 1.5 W90A-44211604 MIB 1 W90A-44211804 MIB 1 W90A-44211806 MIB 2 W90A-44211806 MIB 2 W90A-44211807 M20 1 W90A-44212007 M20 1 W90A-44212004 M20 1 W90A-44212004 M20 1 W90A-44212006 M22 0.5 W90A-44212006 M22 0.5 W90A-44212006 M22 1.5 W90A-44212006 M22 2 W90A-44212206 M24 <th< td=""><td>M8</td><td>2</td><td>W90A-44210802</td></th<>	M8	2	W90A-44210802
MI0 1 W90A-44211004 MI1 1.5 W90A-4421104 MI2 1 W90A-44211206 MI2 1.5 W90A-44211206 MI4 0.5 W90A-44211406 MI4 1 W90A-44211506 MI5 1.5 W90A-44211504 MI6 1.5 W90A-44211606 MI6 1.5 W90A-44211604 MI8 1 W90A-44211804 MI8 1.5 W90A-44211806 MI8 2 W90A-44211806 MI8 2 W90A-44211807 M20 1 W90A-44212007 M20 1 W90A-44212007 M20 1.5 W90A-44212006 M22 0.5 W90A-44212006 M22 0.5 W90A-44212006 M22 2 W90A-44212006 M22 1.5 W90A-44212006 M24 1 W90A-44212006 M24 1 W90A-44212006 M24 2	M9	0	W90A-44210904
M11 1.5 W90A-4421104 M12 1 W90A-44211206 M12 1.5 W90A-44211206 M14 0.5 W90A-44211404 M15 1 W90A-44211404 M15 1.5 W90A-44211506 M16 1.5 W90A-44211504 M16 1.5 W90A-44211604 M18 1 W90A-44211804 M18 1.5 W90A-44211806 M18 2 W90A-4421807 M20 1 W90A-44212007 M20 1 W90A-44212007 M20 1 W90A-44212004 M20 1.5 W90A-44212006 M22 0.5 W90A-44212006 M22 1.5 W90A-44212204 M22 2 W90A-44212207 M24 1 W90A-44212404 M24 1 W90A-44212406 M25 1.5 W90A-44212406 M25 1.5 W90A-44212606 M26 1 W90A-44212606 M27 1.5 W90A-44212707	M10	0.75	W90A-44211003
M12 1 W90A-44211204 M12 1.5 W90A-44211206 M14 0.5 W90A-44211404 M14 1 W90A-44211506 M15 1.5 W90A-44211504 M16 1.5 W90A-44211606 M16 1.5 W90A-44211804 M18 1 W90A-44211804 M18 1.5 W90A-44211807 M20 1 W90A-44212007 M20 1 W90A-44212007 M20 1 W90A-44212007 M20 1.5 W90A-44212006 M22 0.5 W90A-44212006 M22 0.5 W90A-44212206 M22 1.5 W90A-44212207 M24 1 W90A-44212207 M24 1 W90A-44212404 M24 2 W90A-44212406 M25 1.5 W90A-44212406 M26 1 W90A-44212606 M26 1 W90A-44212706 M27 1.5 W90A-44212706	M10	1	W90A-44211004
MI2 1.5 W90A-44211206 MI4 0.5 W90A-44211406 MI4 1 W90A-4421104 MI5 1.5 W90A-44211506 MI5 1.5 W90A-44211606 MI6 1.5 W90A-44211606 MI6 1.5 W90A-44211804 MI8 1 W90A-44211806 MI8 2 W90A-44211807 M20 1 W90A-44212007 M20 1 W90A-44212004 M20 1.5 W90A-44212006 M22 0.5 W90A-44212006 M22 1.5 W90A-44212007 M22 2 W90A-44212007 M24 1 W90A-44212007 M24 1 W90A-44212007 M24 1 W90A-44212007 M24 1 W90A-44212406 M25 1.5 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212506 M27 1.5 W90A-44212706 M27 1.5 W90A-44212706	M11	1.5	W90A-44211104
M14 0.5 W90A-44211406 M14 1 W90A-44211506 M15 1.5 W90A-44211504 M16 1.5 W90A-44211606 M16 1.5 W90A-44211604 M18 1 W90A-44211806 M18 1.5 W90A-44211806 M18 2 W90A-44211807 M20 1 W90A-44212007 M20 1 W90A-44212007 M20 1.5 W90A-44212006 M22 0.5 W90A-44212206 M22 1.5 W90A-44212206 M22 2 W90A-44212207 M24 1 W90A-44212207 M24 1.5 W90A-44212404 M24 1.5 W90A-44212406 M25 1.5 W90A-44212406 M25 1.5 W90A-4421206 M26 1 W90A-4421206 M27 1.5 W90A-4421206 M27 2 W90A-44212707	M12	1	W90A-44211204
M14 1 W90A-44211404 M15 1.5 W90A-44211506 M15 1.5 W90A-44211504 M16 1.5 W90A-44211604 M18 1 W90A-44211804 M18 1.5 W90A-44211806 M18 2 W90A-44211807 M20 1 W90A-44212007 M20 1 W90A-44212006 M22 0.5 W90A-44212006 M22 0.5 W90A-44212006 M22 1.5 W90A-44212206 M22 1.5 W90A-44212207 M24 1 W90A-44212207 M24 1 W90A-44212404 M24 2 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212706	M12	1.5	W90A-44211206
MI5 1.5 W90A-44211506 MI5 1.5 W90A-44211504 MI6 1.5 W90A-44211606 MI6 1.5 W90A-44211604 MI8 1 W90A-44211804 MI8 1.5 W90A-44211806 MI8 2 W90A-44211807 M20 1 W90A-44212007 M20 1.5 W90A-44212006 M22 0.5 W90A-44212206 M22 1.5 W90A-44212204 M22 2 W90A-44212207 M24 1 W90A-44212404 M24 1.5 W90A-44212407 M24 2 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212506 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M14	0.5	W90A-44211406
M15 1.5 W90A-44211504 M16 1.5 W90A-44211606 M16 1.5 W90A-44211604 M18 1 W90A-44211804 M18 1.5 W90A-44211806 M18 2 W90A-44211807 M20 1 W90A-44212007 M20 1 W90A-44212004 M20 1.5 W90A-44212006 M22 0.5 W90A-44212206 M22 1.5 W90A-44212207 M24 1 W90A-44212207 M24 1.5 W90A-44212407 M24 2 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212506 M27 1.5 W90A-44212706	M14	1	W90A-44211404
M16 1.5 W90A-44211606 M16 1.5 W90A-44211604 M18 1 W90A-44211804 M18 1.5 W90A-44211806 M18 2 W90A-44211807 M20 1 W90A-44212007 M20 1 W90A-44212004 M20 1.5 W90A-44212006 M22 0.5 W90A-44212206 M22 1.5 W90A-44212204 M22 2 W90A-44212207 M24 1 W90A-44212404 M24 2 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M15	1.5	W90A-44211506
M16 1.5 W90A-44211604 M18 1 W90A-44211806 M18 1.5 W90A-44211807 M18 2 W90A-44211807 M20 1 W90A-44212007 M20 1 W90A-44212004 M20 1.5 W90A-44212006 M22 0.5 W90A-44212206 M22 1.5 W90A-44212204 M22 2 W90A-44212207 M24 1 W90A-44212404 M24 1.5 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-4421206 M26 1 W90A-4421206 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M15	1.5	W90A-44211504
M18 1 W90A-44211804 M18 1.5 W90A-44211806 M18 2 W90A-44211807 M20 1 W90A-44212007 M20 1.5 W90A-44212006 M20 1.5 W90A-44212006 M22 0.5 W90A-44212206 M22 1.5 W90A-44212204 M22 2 W90A-44212207 M24 1 W90A-44212404 M24 1.5 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M16	1.5	W90A-44211606
M18 1.5 W90A-44211806 M18 2 W90A-44211807 M20 1 W90A-44212007 M20 1 W90A-44212004 M20 1.5 W90A-44212006 M22 0.5 W90A-44212206 M22 1.5 W90A-44212204 M22 2 W90A-44212207 M24 1 W90A-44212404 M24 1.5 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M16	1.5	W90A-44211604
M18 2 W90A-44211807 M20 1 W90A-44212007 M20 1 W90A-44212004 M20 1.5 W90A-44212006 M22 0.5 W90A-44212206 M22 1.5 W90A-44212204 M22 2 W90A-44212207 M24 1 W90A-44212404 M24 1.5 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M18	1	W90A-44211804
M20 1 W90A-44212007 M20 1 W90A-44212004 M20 1.5 W90A-44212006 M22 0.5 W90A-44212204 M22 1.5 W90A-44212204 M22 2 W90A-44212207 M24 1 W90A-44212404 M24 1.5 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M18	1.5	W90A-44211806
M20 1 W90A-44212004 M20 1.5 W90A-44212006 M22 0.5 W90A-44212204 M22 1.5 W90A-44212207 M24 1 W90A-44212404 M24 1.5 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M18	2	W90A-44211807
M20 1.5 W90A-44212006 M22 0.5 W90A-44212206 M22 1.5 W90A-44212204 M22 2 W90A-44212207 M24 1 W90A-44212404 M24 1.5 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M20	1	W90A-44212007
M22 0.5 W90A-44212206 M22 1.5 W90A-44212204 M22 2 W90A-44212207 M24 1 W90A-44212404 M24 1.5 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M20	1	W90A-44212004
M22 1.5 W90A-44212204 M22 2 W90A-44212207 M24 1 W90A-44212404 M24 1.5 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M20	1.5	W90A-44212006
M22 2 W90A-44212207 M24 1 W90A-44212404 M24 1.5 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M22	0.5	W90A-44212206
M24 1 W90A-44212404 M24 1.5 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M22	1.5	W90A-44212204
M24 1.5 W90A-44212407 M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M22	2	W90A-44212207
M24 2 W90A-44212406 M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M24	1	W90A-44212404
M25 1.5 W90A-44212506 M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M24	1.5	W90A-44212407
M26 1 W90A-44212606 M27 1.5 W90A-44212706 M27 2 W90A-44212707	M24	2	W90A-44212406
M27 1.5 W90A-44212706 M27 2 W90A-44212707	M25	1.5	W90A-44212506
M27 2 W90A-44212707	M26	1	W90A-44212606
	M27	1.5	W90A-44212706
M28 1 W90A-44212806	M27	2	W90A-44212707
	M28	1	W90A-44212806

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Measuring Instruments | Gauges

Thread diameter	Pitch thread	Article
	mm	
M30	1	W90A-44213004
M30	1.5	W90A-44213006
M30	1.5	W90A-44213007

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