

IBT Keyway pressure broach 20- 25 mm type 2989



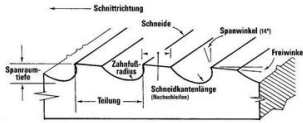
HSS

Design: HSS, with relief angle.

Application: For manufacturing machine elements, templates, welding, drilling and clamping devices, the rake angle has been designed for steel but can also be used for cast iron, bronze and aluminium.

For the fast and rational production of exactly centric keyways true to size in accordance with DIN 6885 for fit JS9. The required chip removal is achieved by several passes. Tooth shape and relief angle guarantee a clean surface finish. Can be used on manual and hydraulic presses.

The shims are included in the scope of supply of the broaches.



Description	Article
Broach HSS type20V	W90A-29890005
Broach HSS type22V	W90A-29890010
Broach HSS type24V	W90A-29890015
Broach HSS type25V	W90A-29890020

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