



Milling cutter insert SEMT .. FSNF type 2999



ISO milling insert 20° positive
 Cutting values for P Steel:
 Cutting speed VC: 150?240 m/min.
 Feed fz: 0.12?0.35 mm/tooth
 Cutting depth: 0.5?4.5 ap/mm

Cutting values for M Stainless:
 Cutting speed VC: 90?140 m/min.
 Feed fz: 0.12?0.26 mm/tooth
 Cutting depth: 0.5?3.4 ap/mm

Cutting values for K Cast iron:
 Cutting speed VC: 140?225 m/min.
 Feed fz: 0.12?0.35 mm/tooth
 Cutting depth: 0.5?4.5 ap/mm

Cutting values for S super-alloy:
 Cutting speed VC: 30?70 m/min.
 Feed fz: 0.12?0.21 mm/tooth
 Cutting depth: 0.5?2.7 ap/mm

Description	Article
Milling ind. insert 20degpositive SEMT 09T3AFSN F PK 9115	12051142
Milling ind. insert 20degpositive SEMT 09T3AFSN F U 9145	12051143