



Milling cutter insert SEER .. Type 2999



ISO milling insert 20° positive

delta Can only be supplied as a whole packaging unit.

Cutting values for P Steel:

Cutting speed VC: 170?225 m/min.

Feed fz: 0.2?0.3 mm/tooth

Cutting depth: 1?6.5 ap/mm

Cutting values for M Stainless:

Cutting speed VC: 100?135 m/min.

Feed fz: 0.2?0.23 mm/tooth

Cutting depth: 1?4.9 ap/mm

Cutting values for K Cast iron:

Cutting speed VC: 160?210 m/min.

Feed fz: 0.2?0.3 mm/tooth

Cutting depth: 1?6.5 ap/mm

Cutting values for S super-alloy:

Cutting speed VC: 30?65 m/min.

Feed fz: 0.2?0.23 mm/tooth

Cutting depth: 1?3.9 ap/mm

Description	Article
Milling ind. insert 20degpositive SEER 1203AFSN M PMK 9130	12051152
Milling ind. insert 20degpositive SEER 1203AFSN M U 9145	12051153

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