

## Milling cutter insert SEEN .. Type 2999



ISO milling insert 20° positive

delta Can only be supplied as a whole packaging unit.

Cutting values for P Steel:

Cutting speed VC: 150?215 m/min.

Feed fz: 0.15?0.3 mm/tooth

Cutting depth: 1?6.5 ap/mm

Cutting values for M Stainless:

Cutting speed VC: 90?125 m/min.

Feed fz: 0.15?0.23 mm/tooth

Cutting depth: 1?4.9 ap/mm

Cutting values for K Cast iron:

Cutting speed VC: 140?200 m/min.

Feed fz: 0.15?0.3 mm/tooth

Cutting depth: 1?6.3 ap/mm

Description	Article
Milling ind. insert 20degpositive SEKN 1203AFSN M PMK 9130	12051151
Milling ind. insert 20degpositive SEKN 1203AFSN M U 9145	12051154

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