



## Milling cutter insert SDMT 120508SRM type 2999



ISO milling insert 15° positive with radius 0.8 mm

delta Can only be supplied as a whole packaging unit.

Cutting values for P Steel:

Cutting speed VC: 145?225 m/min.

Feed fz: 0.1?0.25 mm/tooth

Cutting depth: 1?10 ap/mm

Cutting values for M Stainless:

Cutting speed VC: 85?135 m/min.

Feed fz: 0.1?0.19 mm/tooth

Cutting depth: 1?7.5 ap/mm

Cutting values for K Cast iron:

Cutting speed VC: 135?210 m/min.

Feed fz: 0.1?0.25 mm/tooth

Cutting depth: 1?10 ap/mm

Cutting values for S super-alloy:

Cutting speed VC: 25?65 m/min.

Feed fz: 0.1?0.15 mm/tooth

Cutting depth: 1?6 ap/mm

Description	Article
Milling ind. insert 15degpositive SDMT 120508SR M KNH 9110	12051163
Milling ind. insert 15degpositive SDMT 120508SR M PMK 9130	12051164
Milling ind. insert 15degpositive SDMT 120508SR M U 9145	12051165

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