



Milling cutter insert RDHX .. Type 2999



ISO milling insert, round, 15° positive
 Cutting values for P Steel:
 Cutting speed VC: 160?215 m/min.
 Feed fz: 0.2?0.4 mm/tooth
 Cutting depth: 1?4 ap/mm

Cutting values for M Stainless:
 Cutting speed VC: 95?125 m/min.
 Feed fz: 0.2?0.3 mm/tooth
 Cutting depth: 1?3 ap/mm

Cutting values for K Cast iron:
 Cutting speed VC: 150?200 m/min.
 Feed fz: 0.2?0.4 mm/tooth
 Cutting depth: 1?4 ap/mm

Cutting values for H Hardened steel:
 Cutting speed VC: 30?40 m/min.
 Feed fz: 0.1?0.2 mm/tooth
 Cutting depth: 0.3?1.5 ap/mm

Description	Article
Milling ind. ins. 15deg. positive RDHX 0702MOT PK 9125	12051189
Milling ind. ins. 15deg. positive RDHX 1003MOT PK 9125	12051191
Milling ind. ins. 15deg. positive RDHX 1003MOT PK 9140	12051192
Milling ind. ins. 15deg. positive RDHX 12T3MOT PK 9125	12051193
Milling ind. ins. 15deg. positive RDHX 12T3MOT PK 9140	12051194
Milling ind. ins. 15deg. positive RDHX 1604MOT KH 9105	12051197
Milling ind. ins. 15deg. positive RDHX 1604MOT PK 9125	12051195
Milling ind. ins. 15deg. positive RDHX 1604MOT PK 9140	12051196

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