



Milling cutter insert RDGT .. MOTPK .. Type 2999



ISO milling insert, round, 15° positive
 Cutting values for P Steel:
 Cutting speed VC: 180?280 m/min.
 Feed fz: 0.1?0.4 mm/tooth
 Cutting depth: 1?4 ap/mm

Cutting values for M Stainless:
 Cutting speed VC: 105?165 m/min.
 Feed fz: 0.1?0.3 mm/tooth
 Cutting depth: 1?3 ap/mm

Cutting values for K Cast iron:
 Cutting speed VC: 170?265 m/min.
 Feed fz: 0.1?0.4 mm/tooth
 Cutting depth: 1?4 ap/mm

Cutting values for S super-alloy:
 Cutting speed VC: 35?80 m/min.
 Feed fz: 0.1?0.24 mm/tooth
 Cutting depth: 1?2.4 ap/mm

Cutting values for H Hardened steel:
 Cutting speed VC: 35?55 m/min.
 Feed fz: 0.1?0.2 mm/tooth
 Cutting depth: 0.3?1.5 ap/mm

Description	Article
Milling ind. ins. 15deg. positive RDGT 12T3MOT PK 9125	12051207
Milling ind. ins. 15deg. positive RDGT 12T3MOT PK 9140	12051208
Milling ind. ins. 15deg. positive RDGT 1604MOT PK 9125	12051210
Milling ind. ins. 15deg. positive RDGT 1604MOT PK 9140	12051211