



## Milling cutter insert CCMX .. MPMK 9130 type 2999

Insert 7° positive  
 Cutting values for P Steel:  
 Cutting speed VC: 200?280 m/min.  
 Feed fz: 0.08?0.14 mm/tooth  
 Cutting depth: ? ap/mm

Cutting values for M Stainless:  
 Cutting speed VC: 80?120 m/min.  
 Feed fz: 0.08?0.14 mm/tooth  
 Cutting depth: ? ap/mm

Cutting values for K Cast iron:  
 Cutting speed VC: 140?220 m/min.  
 Feed fz: 0.08?0.14 mm/tooth  
 Cutting depth: ? ap/mm

Cutting values for N Aluminium:  
 Cutting speed VC: 300?650 m/min.  
 Feed fz: 0.08?0.14 mm/tooth  
 Cutting depth: ? ap/mm

Cutting values for S super-alloy:  
 Cutting speed VC: 35?60 m/min.  
 Feed fz: 0.05?0.08 mm/tooth  
 Cutting depth: ? ap/mm

Description	Article
Milling ind. insert 7deg.positive CCMX 060304S M PMK 9130	12051274
Milling ind. insert 7deg.positive CCMX 08T308S M PMK 9130	12051275
Milling ind. insert 7deg.positive CCMX 09T308S M PMK 9130	12051276

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