



Milling cutter insert CCMX .. MPMK 9130 type 2999

Insert 7° positive
 Cutting values for P Steel:
 Cutting speed VC: 200?280 m/min.
 Feed fz: 0.08?0.14 mm/tooth
 Cutting depth: ? ap/mm

Cutting values for M Stainless:
 Cutting speed VC: 80?120 m/min.
 Feed fz: 0.08?0.14 mm/tooth
 Cutting depth: ? ap/mm

Cutting values for K Cast iron:
 Cutting speed VC: 140?220 m/min.
 Feed fz: 0.08?0.14 mm/tooth
 Cutting depth: ? ap/mm

Cutting values for N Aluminium:
 Cutting speed VC: 300?650 m/min.
 Feed fz: 0.08?0.14 mm/tooth
 Cutting depth: ? ap/mm

Cutting values for S super-alloy:
 Cutting speed VC: 35?60 m/min.
 Feed fz: 0.05?0.08 mm/tooth
 Cutting depth: ? ap/mm

Description	Article
Milling ind. insert 7deg,positive CCMX 060304S M PMK 9130	12051274
Milling ind. insert 7deg,positive CCMX 08T308S M PMK 9130	12051275
Milling ind. insert 7deg,positive CCMX 09T308S M PMK 9130	12051276

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