

## BÖHLER FOX CN 18/11 medium alloyed electrodes



Basic electrode, core wire alloy for high temperature CrNi austenitic steels (eg 1.4948, 1.4541, 304H) in the boiler, reactor and Turbinebau. Approved in long-term suitable for operating temperatures up to +700 ° C, with wet corrosion up to +300 ° C. Heißrißsicher Controlled ferrite content (3-8 FN), scale resistant. In all positions, except vertical Excellent weldability.

Material numbers 1.4541 and 1.4550, which are admitted in the heat-resistant up to 550 ° C, can also be welded with the quality FOX CN 18/11.

Diameter mm	Total length mm	ISO standard	AWS standard	Packaging	Article
2.5	250	E 19 9 B 4 2	E308-15	235	12574904
3.2	350	E 19 9 B 4 2	E308-15	150	12574905
4	350	E 19 9 B 4 2	E308-15	116	12574906

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