



UNION SG 2-H unalloyed MIG wire

GMAW solid wire electrode for welding unalloyed and low alloy steels with gas mixtures (M1 – M3). Low spatter transfer in the short and spray arc range. Used in boiler construction, shipbuilding, structural engineering and vehicle manufacturing.

Diameter mm	ISO standard	AWS standard	Weight kg	Article
0.8	G 42 3 M G 3 Si 1	ER 70S-6	15	12575265
1	G 42 3 M G 3 Si 1	ER 70S-6	18	12575267
1.2	G 42 3 M G 3 Si 1	ER 70S-6	18	12575270

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