



UNION NIMOCR medium alloy MIG wire

Medium alloy solid wire electrode for shielded arc welding of quenched and tempered and thermomechanically treated fine grained structural steels; for joint welding of wear resistant steels. For use with CO₂ and gas mixture. Outstanding toughness of the weld metal at low temperatures. For use in crane and vehicle manufacturing.

Diameter mm	ISO standard	AWS standard	Weight kg	Article
1	G 69 6 M21 Mn4Ni15CrMo	ER100S-G	18	12575297
1.2	G 69 6 M21 Mn4Ni15CrMo	ER100S-G	18	12575298

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