



UNION K 56 unalloyed MIG wire

GMAW solid wire electrode for welding unalloyed and low alloy steels with CO₂ or gas mixture.

Low spatter transfer in short and spray arc range. High arc stability also at high welding current amperage. Large application range; specially suited for steels of higher strength in boiler and pipeline construction, shipbuilding, vehicle manufacturing and structural engineering.

Diameter mm	ISO standard	AWS standard	Weight kg	Article
0.8	G 46 4 M G 4 Si 1	ER 70S-6	15	12575261
1	G 46 4 M G 4 Si 1	ER 70S-6	18	12575262

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