

FORMAT Chucking reamer, HSS TiN type 1537



Design: HSS-E, DIN 208-B, with approx. 7° left spirals, short point and uneven tooth pitch. This achieves clean and exact drilling. With morse taper shank.

Application: For reaming through holes. Particularly suitable for steel materials such as general construction steels, machine steels, tempered steels, case-hardening steels, tool steels, high speed steels, casting iron, nodular graphite iron and malleable cast iron, and soft non-ferrous metals such as aluminium and brass.

Type	Diameter mm	Cutting length mm	Total length mm	Holding system	DIN standard	Tolerance	Material	Article
Machine reamer	10	38	168	Morseconus 1	208-B	H7	HSS-co	W90A-15371000
Machine reamer	11	41	175	Morseconus 1	208-B	H7	HSS-co	W90A-15371100
Machine reamer	12	44	182	Morseconus 1	208-B	H7	HSS-co	W90A-15371200
Machine reamer	13	44	182	Morseconus 1	208-B	H7	HSS-co	W90A-15371300
Machine reamer	14	47	189	Morseconus 1	208-B	H7	HSS-co	W90A-15371400
Machine reamer	15	50	204	Morseconus 2	208-B	H7	HSS-co	W90A-15371500
Machine reamer	16	52	210	Morseconus 2	208-B	H7	HSS-co	W90A-15371600
Machine reamer	17	54	214	Morseconus 2	208-B	H7	HSS-co	W90A-15371700
Machine reamer	18	56	219	Morseconus 2	208-B	H7	HSS-co	W90A-15371800
Machine reamer	19	58	223	Morseconus 2	208-B	H7	HSS-co	W90A-15371900
Machine reamer	20	60	228	Morseconus 2	208-B	H7	HSS-co	W90A-15372000
Machine reamer	22	64	237	Morseconus 2	208-B	H7	HSS-co	W90A-15372200
Machine reamer	24	68	268	Morseconus 3	208-B	H7	HSS-co	W90A-15372400
Machine reamer	25	68	268	Morseconus 3	208-B	H7	HSS-co	W90A-15372500
Machine reamer	26	70	273	Morseconus 3	208-B	H7	HSS-co	W90A-15372600
Machine reamer	28	71	277	Morseconus 3	208-B	H7	HSS-co	W90A-15372800
Machine reamer	30	73	281	Morseconus 3	208-B	H7	HSS-co	W90A-15373000
Machine reamer	32	77	317	Morseconus 4	208-B	H7	HSS-co	W90A-15373200

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