

FORMAT Fluteless machine tap with oil groves, HSS TiN, metric type 1785



Design: HSS-E PM, DIN 374, tolerance range 6HX, with feed length form C [2?3 threads].

Application: For metric precision threads according to DIN ISO 13. Particularly suitable for all forming materials such as construction steels, machining steels, case-hardening steels, cold work steels, hot work steels, nitriding steels and stainless steels, aluminium, al-alloys, copper, Cu-alloys, brass and bronzes.

Characteristics

Kind of thread: Metric fine

DIN standard: 374

Kind of thread	Thread size metric (M..)	Pitch inner thread mm	DIN standard	Material	Article
Metric fine	6	0.75	374	HSS-co	23412577
Metric fine	8	0.75	374	HSS-co	23412578
Metric fine	8	1	374	HSS-co	23412579
Metric fine	10	1	374	HSS-co	23412580
Metric fine	10	1.25	374	HSS-co	23412581
Metric fine	12	1	374	HSS-co	23412582
Metric fine	12	1.5	374	HSS-co	23412584
Metric fine	14	1.25	374	HSS-co	23412583
Metric fine	16	1.5	374	HSS-co	23412585
Metric fine	18	1.5	374	HSS-co	23412586
Metric fine	20	1.5	374	HSS-co	23412587

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