



GUHRING Interchangeable insert type 1105

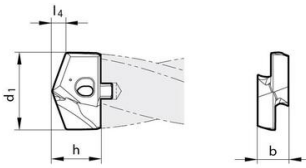


Design: Ultra-fine grain-solid carbide.
 High toughness and bend break-resistance. The precise point geometry, 140° point angle and the ratio point thinning result in a self-centring blade geometry. Cutting tolerance h7.

Note: Further dimensions available on request.

Cutting tolerance: h7

Application: Stainless steel and steel castings (austenitic and austenitic/ferritic).



Characteristics

Cutting direction: Right

Type: Drill inserts

Point angle: 140 °

Diameter mm	Material	Article
11	Solid carbide	12593373
11.5	Solid carbide	12593375
12		12593381
12.5	Solid carbide	12593385
13	Solid carbide	12593390
13.5	Solid carbide	12593393
14	Solid carbide	12593398
14.5	Solid carbide	12593402
15	Solid carbide	12593406
15.5	Solid carbide	12593411
16	Solid carbide	12593416
16.5	Solid carbide	12593418
17	Solid carbide	12593420
17.5	Solid carbide	12593423
18	Solid carbide	12593426
18.5	Solid carbide	12593428
19	Solid carbide	12593430
19.5	Solid carbide	12593433
20	Solid carbide	12593436
20.5	Solid carbide	12593438
21	Solid carbide	12593440
21.5	Solid carbide	12593444
22	Solid carbide	12593446
22.5	Solid carbide	12593448
23	Solid carbide	12593450
23.5	Solid carbide	12593453
24	Solid carbide	12593455
24.5	Solid carbide	12593458
25	Solid carbide	12593460
25.5	Solid carbide	12593462
26	Solid carbide	12593465
26.5	Solid carbide	12593467

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Diameter mm	Material	Article
27	Solid carbide	12593468
27.5	Solid carbide	12593469
28	Solid carbide	12593472
28.5	Solid carbide	12593474
29	Solid carbide	12593476
29.5	Solid carbide	12593478
30	Solid carbide	12593479
30.5	Solid carbide	12593481
31	Solid carbide	12593483
31.5	Solid carbide	12593484
32	Solid carbide	12593486
32.5	Solid carbide	12593487
33	Solid carbide	12593489
33.5	Solid carbide	12593492
34	Solid carbide	12593493
34.5	Solid carbide	12593495
35	Solid carbide	12593497
35.5	Solid carbide	12593498
36	Solid carbide	12593500
36.5	Solid carbide	12593501
37	Solid carbide	12593503
37.5	Solid carbide	12593505
38	Solid carbide	12593506
38.5	Solid carbide	12593508
39	Solid carbide	12593509
39.5	Solid carbide	12593510

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