



GUHRING Interchangeable insert type 1105

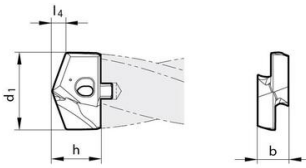


Design: Ultra-fine grain-solid carbide.
 High toughness and bend break-resistance. The precise point geometry, 140° point angle and the ratio point thinning result in a self-centring blade geometry. Cutting tolerance h7.

Note: Further dimensions available on request.

Cutting tolerance: h7

Application: Stainless steel and steel castings (austenitic and austenitic/ferritic).



Characteristics

Cutting direction: Right

Type: Drill inserts

Point angle: 140 °

| Diameter mm | Material | Article |
|----------------|---------------|----------|
| 11 | Solid carbide | 12593373 |
| 11.5 | Solid carbide | 12593375 |
| 12 | | 12593381 |
| 12.5 | Solid carbide | 12593385 |
| 13 | Solid carbide | 12593390 |
| 13.5 | Solid carbide | 12593393 |
| 14 | Solid carbide | 12593398 |
| 14.5 | Solid carbide | 12593402 |
| 15 | Solid carbide | 12593406 |
| 15.5 | Solid carbide | 12593411 |
| 16 | Solid carbide | 12593416 |
| 16.5 | Solid carbide | 12593418 |
| 17 | Solid carbide | 12593420 |
| 17.5 | Solid carbide | 12593423 |
| 18 | Solid carbide | 12593426 |
| 18.5 | Solid carbide | 12593428 |
| 19 | Solid carbide | 12593430 |
| 19.5 | Solid carbide | 12593433 |
| 20 | Solid carbide | 12593436 |
| 20.5 | Solid carbide | 12593438 |
| 21 | Solid carbide | 12593440 |
| 21.5 | Solid carbide | 12593444 |
| 22 | Solid carbide | 12593446 |
| 22.5 | Solid carbide | 12593448 |
| 23 | Solid carbide | 12593450 |
| 23.5 | Solid carbide | 12593453 |
| 24 | Solid carbide | 12593455 |
| 24.5 | Solid carbide | 12593458 |
| 25 | Solid carbide | 12593460 |
| 25.5 | Solid carbide | 12593462 |
| 26 | Solid carbide | 12593465 |
| 26.5 | Solid carbide | 12593467 |

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| Diameter mm | Material | Article |
|----------------|---------------|----------|
| 27 | Solid carbide | 12593468 |
| 27.5 | Solid carbide | 12593469 |
| 28 | Solid carbide | 12593472 |
| 28.5 | Solid carbide | 12593474 |
| 29 | Solid carbide | 12593476 |
| 29.5 | Solid carbide | 12593478 |
| 30 | Solid carbide | 12593479 |
| 30.5 | Solid carbide | 12593481 |
| 31 | Solid carbide | 12593483 |
| 31.5 | Solid carbide | 12593484 |
| 32 | Solid carbide | 12593486 |
| 32.5 | Solid carbide | 12593487 |
| 33 | Solid carbide | 12593489 |
| 33.5 | Solid carbide | 12593492 |
| 34 | Solid carbide | 12593493 |
| 34.5 | Solid carbide | 12593495 |
| 35 | Solid carbide | 12593497 |
| 35.5 | Solid carbide | 12593498 |
| 36 | Solid carbide | 12593500 |
| 36.5 | Solid carbide | 12593501 |
| 37 | Solid carbide | 12593503 |
| 37.5 | Solid carbide | 12593505 |
| 38 | Solid carbide | 12593506 |
| 38.5 | Solid carbide | 12593508 |
| 39 | Solid carbide | 12593509 |
| 39.5 | Solid carbide | 12593510 |

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