



GUHRING Interchangeable insert type 1098

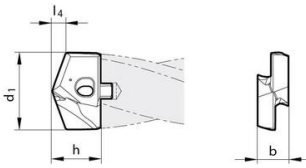


Design: Ultra-fine grain-solid carbide.
 High toughness and bend break-resistance. The precise point geometry, 140° point angle and the ratio point thinning result in a self-centring blade geometry. Cutting tolerance h7.

Note: Further dimensions available on request.

Cutting tolerance: h7

Application: Steel, steel castings and stainless steel (ferritic and martensitic).



Characteristics

Cutting direction: Right

Type: Drill inserts

Coating: nanoFIRE

Cooling channel(Oil feed): 0

Point angle: 140 °

Diameter mm	Material	Article
11	Solid carbide	12592924
11.5	Solid carbide	12592926
12		12592931
12.5	Solid carbide	12592935
13	Solid carbide	12592940
13.5	Solid carbide	12592943
14	Solid carbide	12592948
14.5	Solid carbide	12592952
15	Solid carbide	12592957
15.5	Solid carbide	12592963
16	Solid carbide	12592968
16.5	Solid carbide	12592970
17	Solid carbide	12592972
17.5	Solid carbide	12592975
18	Solid carbide	12592978
18.5	Solid carbide	12592980
19	Solid carbide	12592982
19.5	Solid carbide	12592986
20	Solid carbide	12592989
20.5	Solid carbide	12592991
21	Solid carbide	12592993
21.5	Solid carbide	12592998
22	Solid carbide	12593000
22.5	Solid carbide	12593002
23	Solid carbide	12593004
23.5	Solid carbide	12593007
24	Solid carbide	12593009
24.5	Solid carbide	12593012
25	Solid carbide	12593014
25.5	Solid carbide	12593016

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Diameter mm	Material	Article
26	Solid carbide	12593020
26.5	Solid carbide	12593022
27	Solid carbide	12593024
28	Solid carbide	12593028
28.5	Solid carbide	12593030
29	Solid carbide	12593032
29.5	Solid carbide	12593034
30	Solid carbide	12593036
31	Solid carbide	12593040
32	Solid carbide	12593043
34	Solid carbide	12593050
35	Solid carbide	12593054
36.5	Solid carbide	12593058
37.5	Solid carbide	12593062
38	Solid carbide	12593063
38.5	Solid carbide	12593066
39.5	Solid carbide	12593068

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