

## DORMER HSS short spiral drill bit with cylindrical shank DIN 338 N steam-tempered 4xD type A100



HSS jobber drill with straight shank DIN 338 N 118° steam tempered 4xD for steel

### Characteristics

**DIN standard:** 338

**Type:** Twist drill

**Coating:** Steam tempered

**Point angle:** 118 °

Diameter mm	Diameter in	Cutting length mm	Total length mm	Holding system	Material	Article
0.79	1/32	10	30	Cylindrical	HSS	DORA100-1/32
1		12	34	Cylindrical	HSS	DORA100-1.0
1.5		18	40	Cylindrical	HSS	DORA100-1.5
1.59	1/16	20	43	Cylindrical	HSS	DORA100-1/16
1.98	5/64	24	49	Cylindrical	HSS	DORA100-5/64
2		24	49	Cylindrical	HSS	DORA100-2.0
2.38	3/32	30	57	Cylindrical	HSS	DORA100-3/32
2.5		30	57	Cylindrical	HSS	DORA100-2.5
2.6		30	57	Cylindrical	HSS	DORA100-2.6
2.75		33	61	Cylindrical	HSS	DORA100-2.75
2.78	7/64	33	61	Cylindrical	HSS	DORA100-7/64
2.8		33	61	Cylindrical	HSS	DORA100-2.8
2.95		33	61	Cylindrical	HSS	DORA100-2.95
3		33	61	Cylindrical	HSS	DORA100-3.0
3.18	1/8	36	65	Cylindrical	HSS	DORA100-1/8
3.2		36	65	Cylindrical	HSS	DORA100-3.2
3.3		36	65	Cylindrical	HSS	DORA100-3.3
3.4		39	70	Cylindrical	HSS	DORA100-3.4
3.5		39	70	Cylindrical	HSS	DORA100-3.5
3.57	9/64	39	70	Cylindrical	HSS	DORA100-9/64
3.6		39	70	Cylindrical	HSS	DORA100-3.6
3.7		39	70	Cylindrical	HSS	DORA100-3.7
3.8		43	75	Cylindrical	HSS	DORA100-3.8
3.9		43	75	Cylindrical	HSS	DORA100-3.9
3.97	5/32	43	75	Cylindrical	HSS	DORA100-5/32
4		43	75	Cylindrical	HSS	DORA100-4.0
4.1		43	75	Cylindrical	HSS	DORA100-4.1
4.2		43	75	Cylindrical	HSS	DORA100-4.2
4.37	11/64	47	80	Cylindrical	HSS	DORA100-11/64
4.4		47	80	Cylindrical	HSS	DORA100-4.4
4.5		47	80	Cylindrical	HSS	DORA100-4.5
4.76	3/16	52	86	Cylindrical	HSS	DORA100-3/16
4.8		52	86	Cylindrical	HSS	DORA100-4.8
4.9		52	86	Cylindrical	HSS	DORA100-4.9
5		52	86	Cylindrical	HSS	DORA100-5.0
5.1		52	86	Cylindrical	HSS	DORA100-5.1
5.16	13/64	52	86	Cylindrical	HSS	DORA100-13/64

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Diameter mm	Diameter in	Cutting length mm	Total length mm	Holding system	Material	Article
5.2		52	86	Cylindrical	HSS	DORA100-5.2
5.3		52	86	Cylindrical	HSS	DORA100-5.3
5.4		57	93	Cylindrical	HSS	DORA100-5.4
5.5		57	93	Cylindrical	HSS	DORA100-5.5
5.56	7/32	57	93	Cylindrical	HSS	DORA100-7/32
5.6		57	93	Cylindrical	HSS	DORA100-5.6
5.8		57	93	Cylindrical	HSS	DORA100-5.8
5.95	15/64	57	93	Cylindrical	HSS	DORA100-15/64
6		57	93	Cylindrical	HSS	DORA100-6.0
6.1		63	101	Cylindrical	HSS	DORA100-6.1
6.2		63	101	Cylindrical	HSS	DORA100-6.2
6.3		63	101	Cylindrical	HSS	DORA100-6.3
6.35	1/4	63	101	Cylindrical	HSS	DORA100-1/4
6.4		63	101	Cylindrical	HSS	DORA100-6.4
6.5		63	101	Cylindrical	HSS	DORA100-6.5
6.6		63	101	Cylindrical	HSS	DORA100-6.6
6.75	17/64	69	109	Cylindrical	HSS	DORA100-17/64
6.8		69	109	Cylindrical	HSS	DORA100-6.8
6.9		69	109	Cylindrical	HSS	DORA100-6.9
7		69	109	Cylindrical	HSS	DORA100-7.0
7.1		69	109	Cylindrical	HSS	DORA100-7.1
7.14	9/32	69	109	Cylindrical	HSS	DORA100-9/32
7.5		69	109	Cylindrical	HSS	DORA100-7.5
7.8		75	117	Cylindrical	HSS	DORA100-7.8
7.94	5/16	75	117	Cylindrical	HSS	DORA100-5/16
8		75	117	Cylindrical	HSS	DORA100-8.0
8.2		75	117	Cylindrical	HSS	DORA100-8.2
8.5		75	117	Cylindrical	HSS	DORA100-8.5
8.73	11/32	81	125	Cylindrical	HSS	DORA100-11/32
9		81	125	Cylindrical	HSS	DORA100-9.0
9.5		81	125	Cylindrical	HSS	DORA100-9.5
9.53	3/8	87	133	Cylindrical	HSS	DORA100-3/8
9.92	5/64	87	133	Cylindrical	HSS	DORA100-25/64
10		87	133	Cylindrical	HSS	DORA100-10.0
10.2		87	133	Cylindrical	HSS	DORA100-10.2
10.32	13/32	87	133	Cylindrical	HSS	DORA100-13/32
10.5		87	133	Cylindrical	HSS	DORA100-10.5
10.72	27/64	94	142	Cylindrical	HSS	DORA100-27/64
10.8		94	142	Cylindrical	HSS	DORA100-10.8
11		94	142	Cylindrical	HSS	DORA100-11.0
11.1		94	142	Cylindrical	HSS	DORA100-11.1
11.11	7/16	94	142	Cylindrical	HSS	DORA100-7/16
11.5		94	142	Cylindrical	HSS	DORA100-11.5
11.51	29/64	94	142	Cylindrical	HSS	DORA100-29/64
12		101	151	Cylindrical	HSS	DORA100-12.0
12.3	31/64	101	151	Cylindrical	HSS	DORA100-31/64
12.5		101	151	Cylindrical	HSS	DORA100-12.5
12.7	1/2	101	151	Cylindrical	HSS	DORA100-1/2
13		101	151	Cylindrical	HSS	DORA100-13.0
14		108	160	Cylindrical	HSS	DORA100-14.0
14.29	9/16	114	169	Cylindrical	HSS	DORA100-9/16
14.5		114	169	Cylindrical	HSS	DORA100-14.5
16		120	178	Cylindrical	HSS	DORA100-16.0

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