

FORMAT Taper and deburring countersink tool, carbide, 90° type 1447



Design: K20 carbide, DIN 335-C. 90° countersink angle. Axial and taper-ground and CBN deep-ground. With straight, u-shaped clamping slots and tapping spaces ground from full pieces. For tough materials such as Hardox 400/500, steels up to 60 HRC.

Application: The excellent cutting properties and easy machining process result from the cone-shaped back taper on the coat and angle of rake. The countersink achieves the best results with the strongest feed and lowest cutting speed.

Note: Sufficient supply of coolant is essential.

With morse taper shank available on request.

Characteristics

Cutting direction: Right

DIN standard: 335-C

Type: Countersinking cutter

Point angle: 90 °

Diameter mm	Total length mm	Holding system	Material	Article
6.3	45	Cylindrical	Hard metal	12125903
8.3	50	Cylindrical	Hard metal	24048772
10.4	50	Cylindrical	Hard metal	12125904
12.4	56	Cylindrical	Hard metal	12125905
16.5	60	Cylindrical	Hard metal	12125906
20.5	63	Cylindrical	Hard metal	12125907
25	67	Cylindrical	Hard metal	12125908
31	72	Cylindrical	Hard metal	12125909

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