



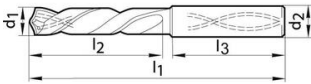
GUHRING Solid carbide spiral twist drill bit 5xD type 1223



Design: Right cutting, with special point geometry and cross point thinning. Normal angle of rake, normal core thickness and without core gradient. The drill has a very good self-centring behaviour and produces short chips.

Application: For accurate alignment drilling with very narrow \varnothing tolerances and good surfaces. Suitable for drilling holes up to 5 x D with high cutting values. Particularly suitable for cutting stainless steels, titanium and Ti-alloys and special alloys.

Note: The drills can be sharpened and recoated several times.



Characteristics

Cutting direction: Right

Type: Twist drill

Coating: TiAlN

Cooling channel (Oil feed): 1

Point angle: 140 °

Diameter mm	Cutting length mm	Total length mm	Holding system	Material	Article
4	38	74	Cylindrical	Solid carbide	12593949
4.9	46	82	Cylindrical	Solid carbide	12593961
5.16	46	82	Cylindrical	Solid carbide	12593964