

## GUHRING Bearing plate drill 5xd type 1091



**Design:** Made of high quality, high strength tool steel. Optimised flute shank according to DIN 6535, collar according to DIN 6595, stepped holder back. Absolutely backlash-free due to elastic clamping protection. High efficiency due to high feed.

**Application:** Surface nickel plated, giving less wear.

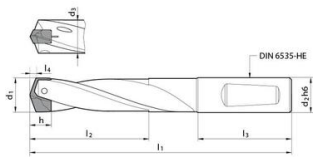
### Characteristics

**Cutting direction:** Right

**Type:** Stepped drill

**Coating:** Nickel-plated

**Cooling channel(Oil feed):** 1



Diameter mm	Cutting length mm	Total length mm	Holding system	Article
11	79	122.2	Cylindrical	12592784
11.5	82	125.2	Cylindrical	12592785
12				12592786
12.5	89	132.1	Cylindrical	12592787
13	92	135	Cylindrical	12592788
13.5	96	139	Cylindrical	12592789
14	99	141.8	Cylindrical	12592790
14.5	102	147.8	Cylindrical	12592791
15	106	151.8	Cylindrical	12592792
15.5	109	154.8	Cylindrical	12592793
16	112	157.6	Cylindrical	12592794
16.5	116	161.3	Cylindrical	12592795
17	119	164.6	Cylindrical	12592796
17.5	122	167.6	Cylindrical	12592797
18	126	171.2	Cylindrical	12592798
18.5	129	176.2	Cylindrical	12592799
19	132	179.2	Cylindrical	12592800
19.5	136	183.2	Cylindrical	12592801
20	139	186	Cylindrical	12592802
20.5	145	197.9	Cylindrical	12592803
21	148	200.9	Cylindrical	12592804
21.5	151	203.9	Cylindrical	12592805
22	154.1	206.6	Cylindrical	12592806
22.5	158.1	210.6	Cylindrical	12592807
23	161	213.7	Cylindrical	12592808
23.5	165	217.7	Cylindrical	12592809
24	168	220.4	Cylindrical	12592810
24.5	171	223.4	Cylindrical	12592811
25	175	227.4	Cylindrical	12592812
25.5	179	235.4	Cylindrical	12592813
26	184	237.6	Cylindrical	12592814
27	191	244.6	Cylindrical	12592815
28	197	250.3	Cylindrical	12592816

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Diameter	Cutting length	Total length	Holding system	Article
mm	mm	mm		
28.5	200	253.3	Cylindrical	12592817
29	204	257.3	Cylindrical	12592818
29.5	207	260.3	Cylindrical	12592819
30	211	263.7	Cylindrical	12592820
30.5	214	266.7	Cylindrical	12592821
31	217	269.7	Cylindrical	12592822
31.5	220	272.7	Cylindrical	12592823
32	227	279.6	Cylindrical	12592824
33	234	284.6	Cylindrical	12592825
34	240	292.6	Cylindrical	12592826
35	247	299.6	Cylindrical	12592827
36	254	303.3	Cylindrical	12592828
37	261	313.3	Cylindrical	12592829
38	267	319.3	Cylindrical	12592830
39	274	323.3	Cylindrical	12592831

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