

FORMAT Hole saw type 2722



HM

Design: With axial and radial special grinding, guaranteeing optimum cutting results. Carbide hole saws achieve long tool lives and can be reground several times. No breaking under increased loads. The tapered pilot drill ensures smooth spot drilling (spot marking is not required) and is fixed using a tightening screw.

Scope of supply: Hole saw incl. drill.

Application: Can be used on portable and pillar drilling machines.

Note: With pillar drilling machines always choose manual feed.

With ejection spring. This ejects the drilled part and protects the carbide teeth during spot drilling. For material thicknesses up to max. 10 mm. [With material thicknesses over 6 mm the tool needs to be set down for chips to be emptied several times.] From 37 mm with specially hardened bit holders to compensate the torsion forces. We recommend MK 2/MK 3 from 37 mm. The sturdy design and advanced cutting edge geometry achieves a significant improvement in cutting behaviour combined with a high cutting capacity and tool life. For flat material but also for use on pipe material and curved surfaces.

Cup height: 22 mm

Ø 18?36 mm ^= 10 mm shaft,

Ø 37?100 mm ^= 13 mm shaft.

Diameter mm	Cutting depth mm	Material	Article
18	22	Hard metal	23114800
19	22	Hard metal	14098426
20	22	Hard metal	23114802
21	22	Hard metal	23114803
22	22	Hard metal	23114804
23	22	Hard metal	23114805
24	22	Hard metal	14098427
25	22	Hard metal	23114807
26	22	Hard metal	23114808
27	22	Hard metal	14098428
28	22	Hard metal	23114810
29	22	Hard metal	23114811
30	22	Hard metal	23114812
31	22	Hard metal	14098429
32	22	Hard metal	23114814
33	22	Hard metal	23114815
34	22	Hard metal	23114816
35	22	Hard metal	23114817
36	22	Hard metal	14098430
37	22	Hard metal	14098431
38	22	Hard metal	14098432
39	22	Hard metal	14098433
40	22	Hard metal	23114821
41	22	Hard metal	14098434
42	22	Hard metal	14098435
43	22	Hard metal	23114824
44	22	Hard metal	14098436
45	22	Hard metal	23114826

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Diameter mm	Cutting depth mm	Material	Article
46	22	Hard metal	14098437
47	22	Hard metal	14098438
48	22	Hard metal	23114828
49	22	Hard metal	14098439
50	22	Hard metal	23114830
51	22	Hard metal	14098440
52	22	Hard metal	14098441
53	22	Hard metal	14098442
54	22	Hard metal	14098443
55	22	Hard metal	14098444
56	22	Hard metal	14098445
57	22	Hard metal	14098446
58	22	Hard metal	14098447
59	22	Hard metal	14098448
60	22	Hard metal	23114797
61	22	Hard metal	23114839
62	22	Hard metal	14098449
63	22	Hard metal	23114841
64	22	Hard metal	14098450
65	22	Hard metal	23114843
66	22	Hard metal	14098451
67	22	Hard metal	14098452
68	22	Hard metal	23114846
69	22	Hard metal	14098453
70	22	Hard metal	14098454
71	22	Hard metal	14098455
72	22	Hard metal	14098456
73	22	Hard metal	14098457
74	22	Hard metal	14098458
75	22	Hard metal	14098459
76	22	Hard metal	14098460
77	22	Hard metal	14098461
78	22	Hard metal	14098462
79	22	Hard metal	14098463
80	22	Hard metal	14098464
81	22	Hard metal	14098465
82	22	Hard metal	14098466
83	22	Hard metal	14098467
84	22	Hard metal	14098468
85	22	Hard metal	14098469
86	22	Hard metal	14098470
87	22	Hard metal	14098471
88	22	Hard metal	14098472
89	22	Hard metal	14098473
90	22	Hard metal	23114868
91	22	Hard metal	14098474
92	22	Hard metal	14098475
93	22	Hard metal	14098476
94	22	Hard metal	14098477
95	22	Hard metal	14098478
96	22	Hard metal	14098479
97	22	Hard metal	14098480
98	22	Hard metal	14098481

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Diameter	Cutting depth	Material	Article
mm	mm		
99	22	Hard metal	14098482
100	22	Hard metal	14098483

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