



FORMAT Turning insert WNMG UNI type 2968

Turning inserts, Format

Cutting values for P Steel:

Cutting speed VC: 120?220 m/min.

Feed fz: 0.10?0.30 mm/tooth

Cutting depth: 0.5?3.0 ap/mm

Cutting values for M Stainless:

Cutting speed VC: 70?130 m/min.

Feed fz: 0.10?0.23 mm/tooth

Cutting depth: 0.5?2.3 ap/mm

Cutting values for K Cast iron:

Cutting speed VC: 110?205 m/min.

Feed fz: 0.10?0.30 mm/tooth

Cutting depth: 0.5?3.0 ap/mm

Description	Article
Indexable insert negative WNMG 060404 UNI	12741445
Indexable insert negative WNMG 060408 UNI	12741447
Indexable insert negative WNMG 080404 UNI	12741183
Indexable insert negative WNMG 080408 UNI	12741185

Disclaimer: The content of this document has been composed with the utmost care. However, it is possible that certain information changes over time, becomes inaccurate or incomplete. ERIKS does not guarantee that the information provided on this document is up to date, accurate and complete; the information provided is not intended to be advice. ERIKS shall never be liable for damage resulting from the use of the information provided.