



## FORMAT Turning insert CNKG ALU type 2968

Turning inserts, Format  
 Cutting values for N Aluminium:  
 Cutting speed VC: 110?575 m/min.  
 Feed fz: 0.1?0.4 mm/tooth  
 Cutting depth: 0.8?4.5 ap/mm

| Description                               | Article       |
|-------------------------------------------|---------------|
| Indexable insert negative CNKG 120404 ALU | W90A-29680446 |
| Indexable insert negative CNKG 120408 ALU | W90A-29680449 |

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